



Certificate of Approval

Rolls-Royce Submarines Limited

Quality Management System approval scope This is to certify that the quality management systems and processes established by the organisation (supplier) stated below have been assessed to the applicable sections of the Rolls-Royce Submarines Limited requirements and expectations specified in GS3001 NP/QAP Grade 1 and enables the supplier to provide products, processes or services in furtherance of Rolls-Royce Submarines Limited contracts / purchase orders

Pro-Roil Limited
Pluto Works
Penistone Road North
Wadsley Bridge
Sheffield
S6 6RN

Issued by: Phil Pashley

Title: Senior Supply Development Leader

Signed:

Supplier type

Make to print	Yes
Design make	No
Raw material	Yes
Stockist	No
Order Office	No
Service provider	No

2202357.8

Approval Number: M000244
Vendor Code: 2202357
Issue Date: 26/02/2025

This certificate supersedes all previous approval letters or certificates

2202357 Issue 27

CERTIFICATE



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Rolls-Royce Submarines Limited

Scope of application

This is to certify that the scope of application related to activities conducted by the organisation (supplier) in furtherance of Rolls-Royce Submarines Limited contracts / purchase orders are as stated below:

- Conversion and processing of high quality steels, high grade special alloys incorporating critical melting, hot forming, hot rolling, straightening, heat treatment, hardness testing and rough machining. Including the control of sub-tier supplier operations for cold drawing.

Issued by: Phil Pashley

Title: Senior Supply Development Leader

Signed:

2202357 8

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Tx1252 Issue 2/

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Process approval scope (including special processes)

This is to certify that the organisation (supplier) demonstrated appropriate compliance with the requirements and expectations of the processes stated below:

Process ref:	Description:
DGS PS 5108	Non Destructive Examination Requirements for Nuclear Plant Primary / Systems and Components – Liquid Penetrant Inspection / Ultrasonic Non Destructive Testing
RRP62803	Liquid Penetrant Non Destructive Testing
RRP62813	Ultrasonic Non-Destructive Testing
RRES93000	Engineering Control Specification
RRMS60051	Manufacture Control for Cast and Wrought Product
RRMS60050	Control of Metallic Material

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Title: Senior Supply Development Leader

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TXA582 Issue 07

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Process approval scope (including special processes)

This is to certify that the organisation (supplier) demonstrated appropriate compliance with the requirements and expectations of the processes stated below:

Process ref:

RRMS60311/RRMS60312/
RRMS60336/RRMS60329/
RRMS60330/RRMS60350/
RRMS60397/RRMS60398/
RRMS60702

Description:

Critical Melt

RRP62004

Control of Heating Furnaces and Thermal Processing Equipment

Approval of Furnace to Class 2 & 4 Type B, including Water
Quench Facilities Tank 1 and Tank 2. AC and fast AC

The following Alloys are within scope:

Nickel and Cobalt Alloys, Austenitic Stainless Steels, Precipitation
Hardened Steels, Steels, Copper Alloys

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Title: Senior Supply Development Leader

Signed:

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Tx252 Issue 07

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Certificate of Approval

Rolls-Royce Submarines Limited confirms that the Quality Assurance activities and Quality Controls established within your organisation (at the address shown on this certificate) meet the general requirements of Rolls-Royce Submarines Limited.

The approval Scope defined is only valid whilst Quality Systems Approval to an appropriate internationally recognised standard is maintained

Your attention is drawn to the need for you to notify Rolls-Royce Submarines Limited of management and organisational changes and any change of status of your Quality Systems Approval.

Approvals granted are dependent upon the agreed standards being maintained by your organisation and may be revoked at any time by Rolls-Royce Submarines Limited, without notice and liability. Nothing in this Approval shall prejudice any rights or remedies which Rolls-Royce Submarines Limited may have, whether now or in the future in respect of goods which fail to meet contract requirements.

This certificate shall at all times remain the property of Rolls-Royce Submarines Limited. In the event this approval is withdrawn your organisation shall be informed in writing. This certificate must then be returned to the Rolls-Royce Submarines Limited, Approve, Maintain and Development Programme Manager, Raynesway, Derby, DE21 7BE within 7 days from receipt of the withdrawal of approval letter.

This certificate must not be used for publicity purposes without the express written permission of Rolls-Royce Submarines Limited.

This certificate supersedes all previous versions.

Failure to abide by these terms may result in approval being withdrawn.

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Tx2352 Issue 17

CERTIFICATE